

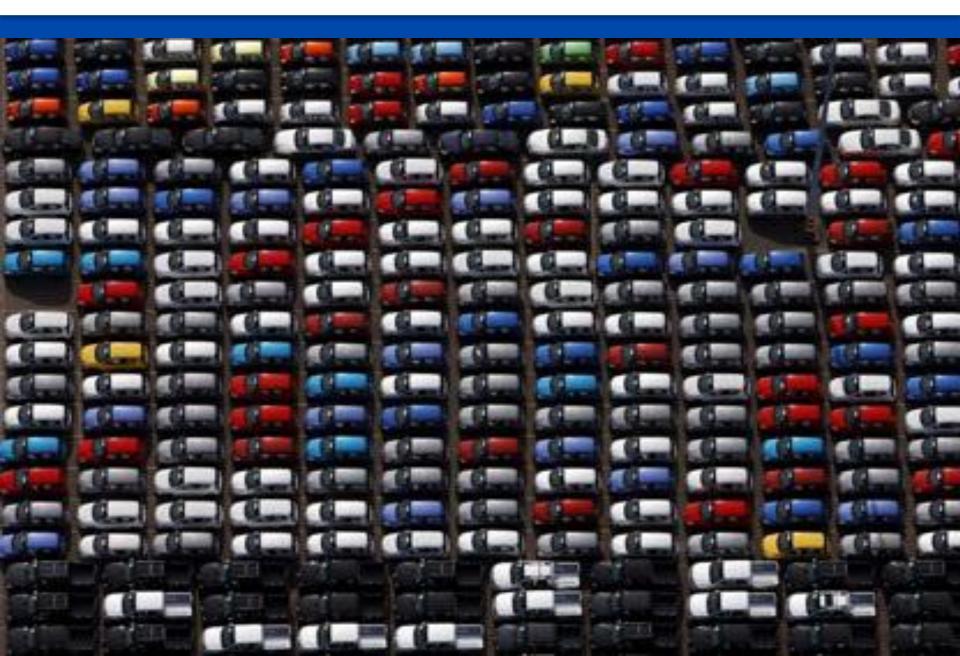




- Damen philosophy
- Interceptor history of Damen
- Composites design knowledge
- Composites production

DAMEN PHILOSOPHY





DAMEN PHILOSOPHY



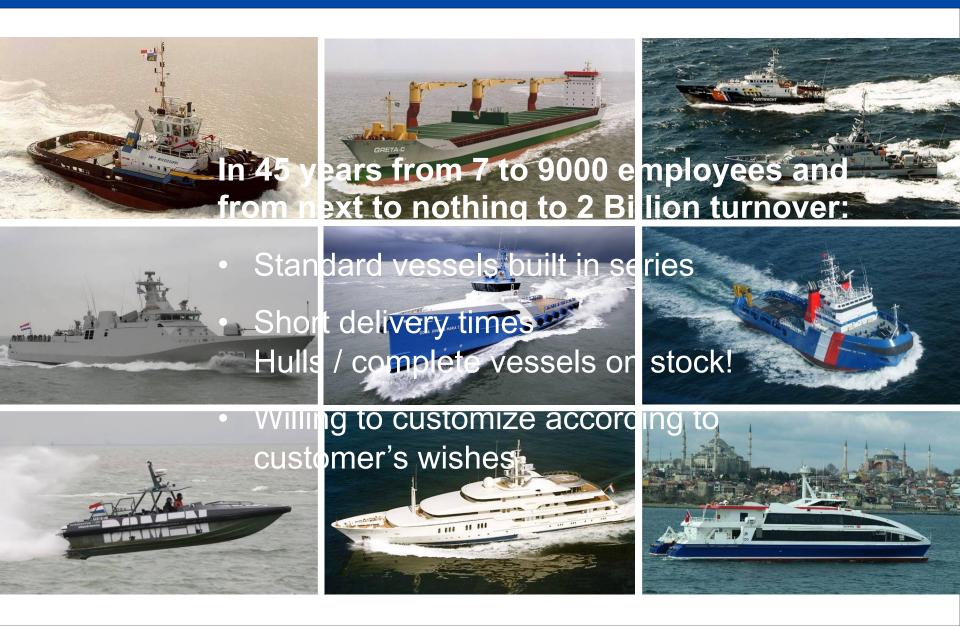
Civil Shipbuilding

Naval Shipbuilding









HIGH SPEED CRAFT Standard Series



Stan Tender series Multi purpose: Pilots, survey, ports 12 -23 m, 18-25 kts

Stan Pilot series Pilotage (dedicated) 15-22 m, 25-32 kts

Interceptor series Ultra high-speed patrol (60 kts) 11-26 m, 50-60 kts

SAR series Search & Rescue (lifeboats) 19m, 34 kts

Fast Crew Supplier series

Personnel + equipment transport 12-67 m, 24-35 kts

Stan Patrol series River-, harbour- and coastal patrol 12-60 m, 22-35 kts





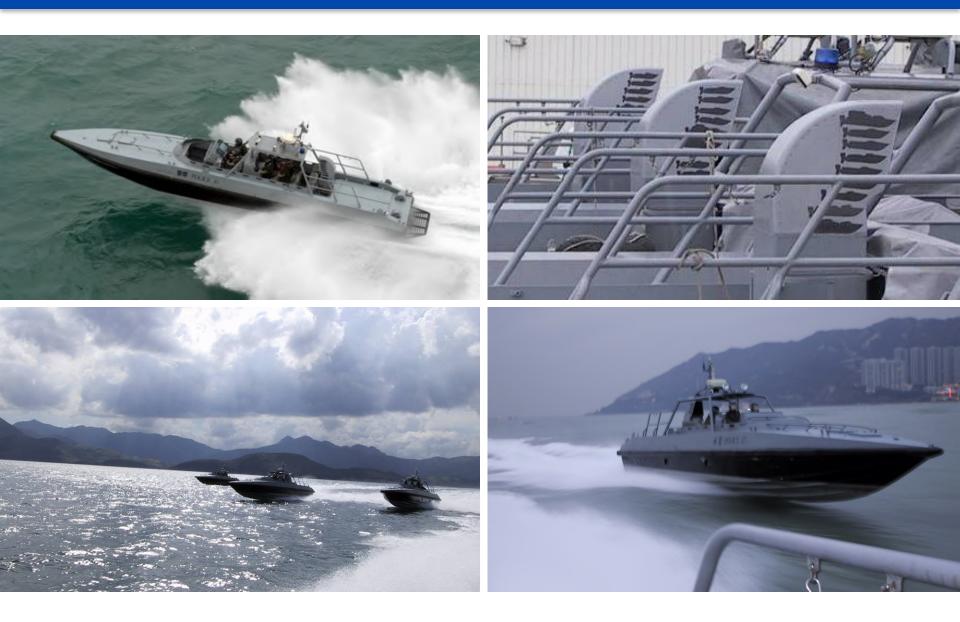




201

DAMEN INTERCEPTOR HISTORY 5x HK Police Force (ASTF) - 1998





DAMEN INTERCEPTOR HISTORY 5x HK Police Force (ASTF) - 1998 - initially no great success!





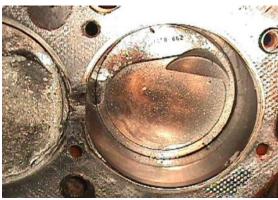














DAMEN INTERCEPTOR HISTORY After replacing propulsion installation: successful, still four in service





2003: FRESH START Plan to step back into the Interceptor world





2005-2008: FIRST OF SERIES DEVELOPMENT Designing / Engineering / Mock ups / Building / Trials (Malaysia)





2008-2010: FIRST SHAKEDOWN TRIP

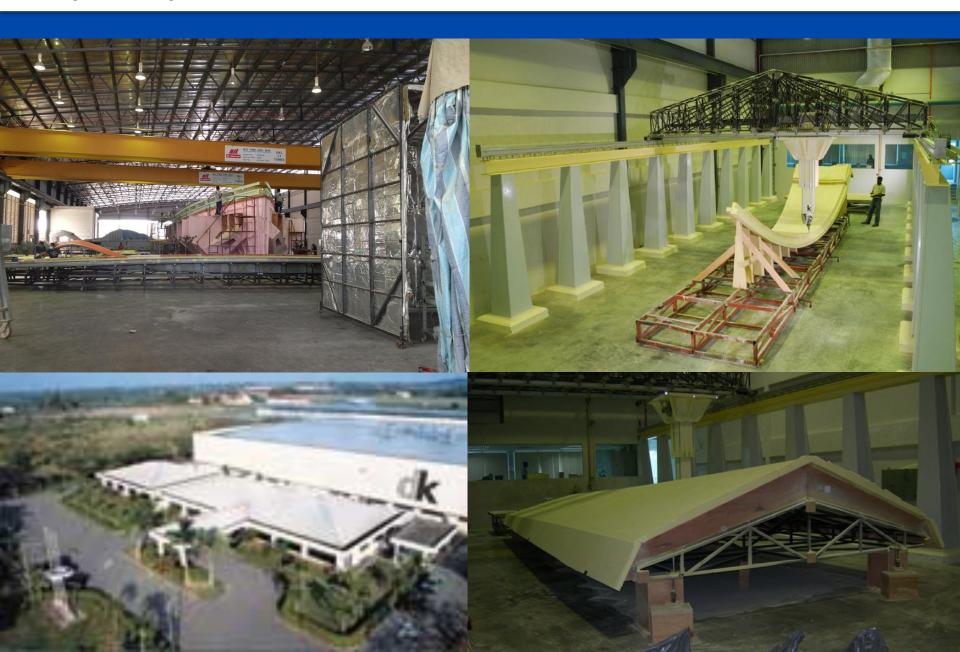
Followed by many more: Would you please break the boat for us....?



DAMEN

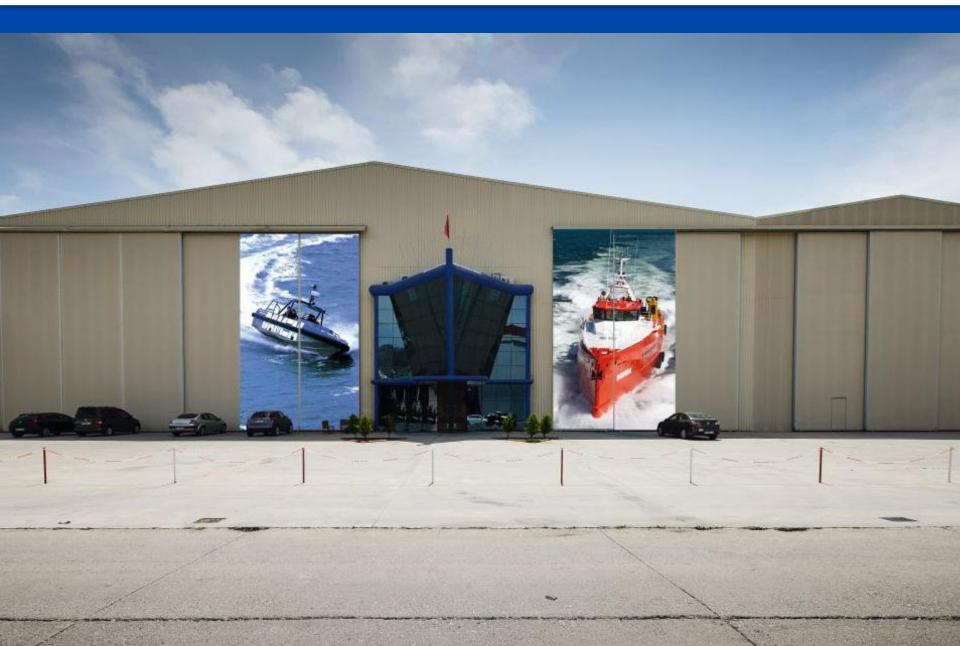
DI 1102 PRODUCTION Initially in Malaysia





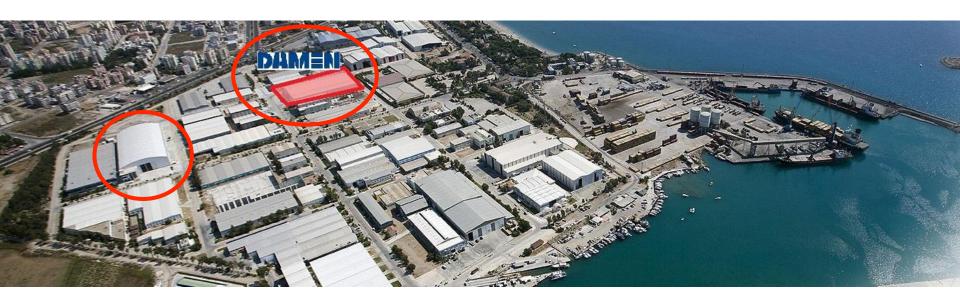
SINCE JULY 2013: DAMEN SHIPYARDS ANTALYA Fully climatized composites yard in the Freezone











- High quality people available (women for fiber laying, men for the rest)
- Turkish people are proud (and nice)
- Low wages
- Freezone
- No punishment to be

WHERE TO GET THE KNOWLEDGE? "Design for production" in composites is the winner



DAMEN

PILOT PROJECT Replacement of the dated Fast Crew Supplier 1605

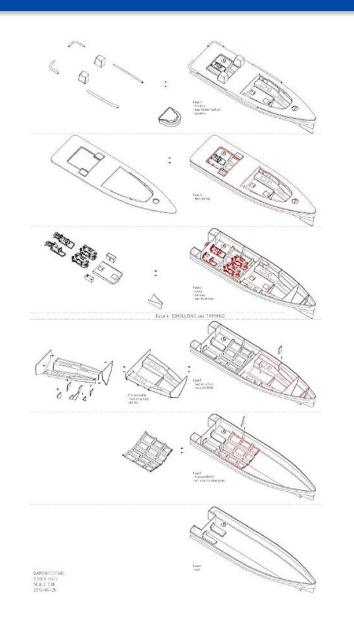


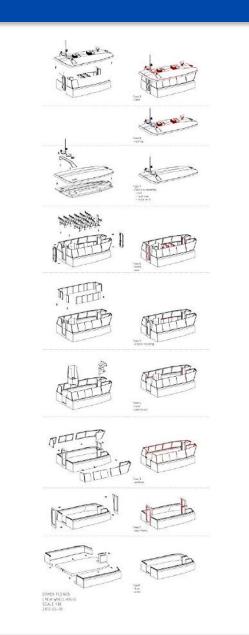
Requirements for successor:

- Modern hull shape
- 10% lighter
- 10% lower cost price
- Absolutely a tough workboat!

FCS / SPa / SPi 1605 Building strategy







FCS / SPa / SPi 1605 Building process

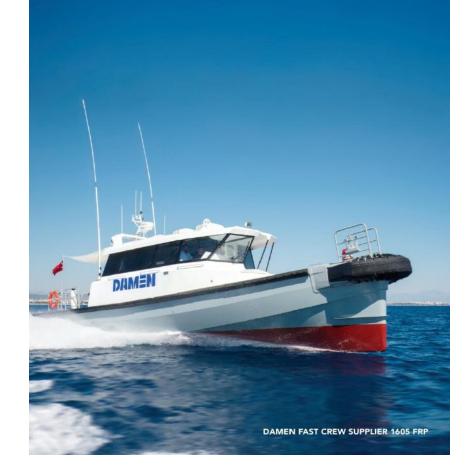




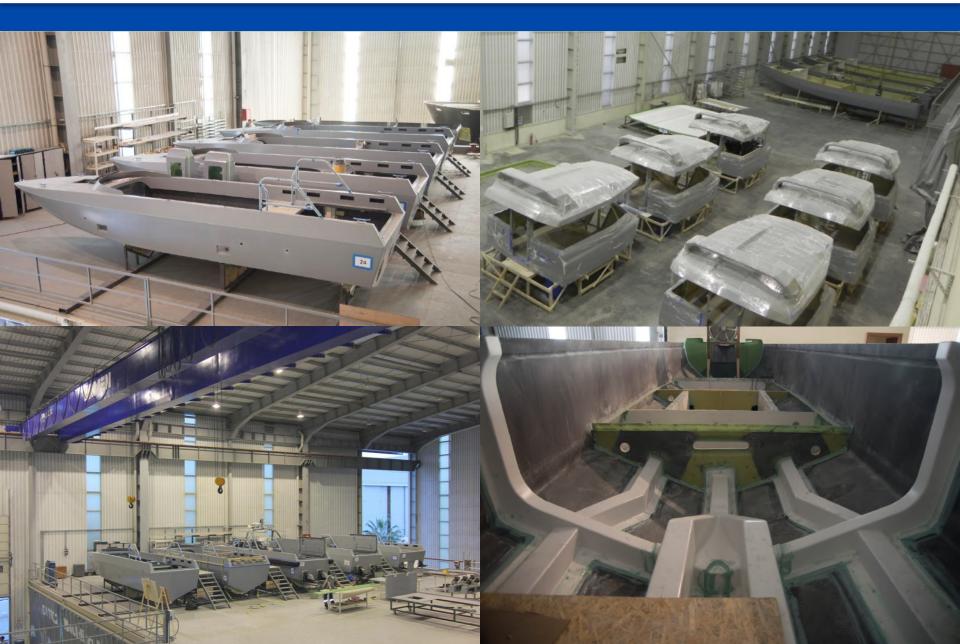


SIGNIFICANT SMALL SHIPS OF 2014

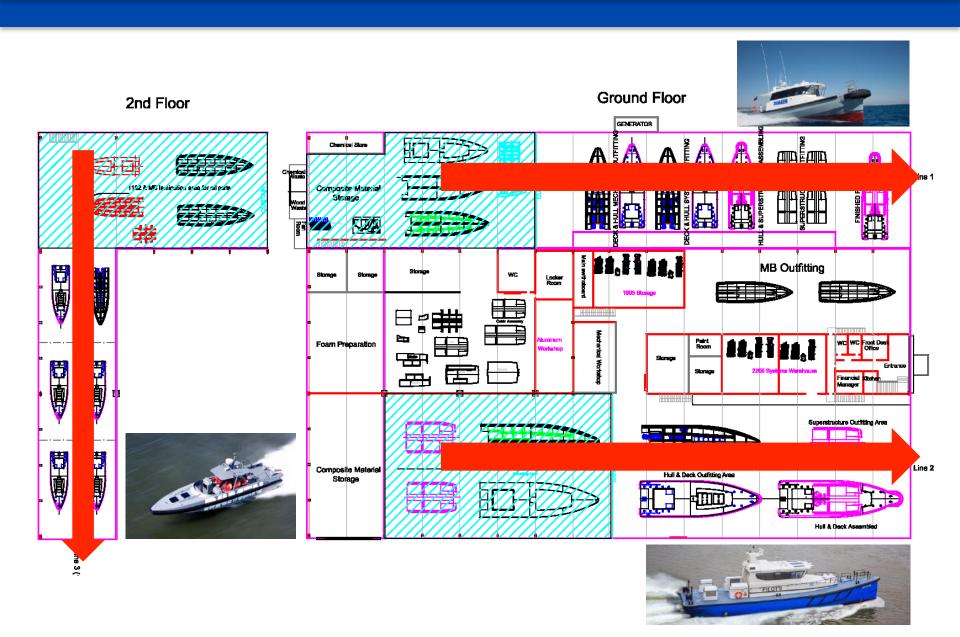
A PUBLICATION OF THE ROYAL INSTITUTION OF NAVAL ARCHITECTS www.rina.org.uk/sigsmallships



SERIAL PRODUCTION HAS STARTED Three production lines: DI 1102, FCS/SPa/SPi 1605 and SPa/SPi 2205

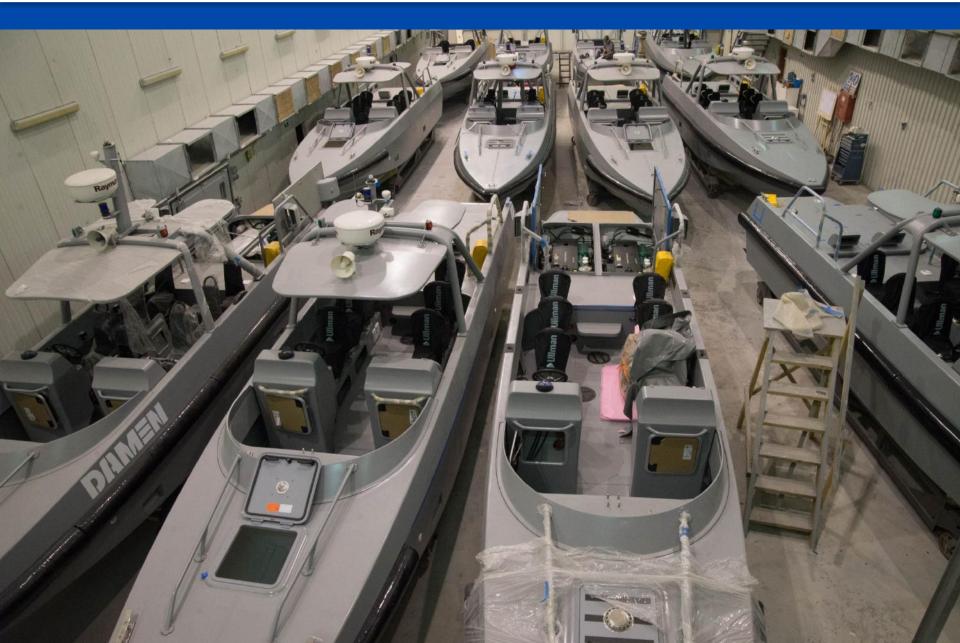


SERIAL PRODUCTION HAS STARTED Three production lines: DI 1102, FCS/SPa/SPi 1605 and SPa/SPi 2205



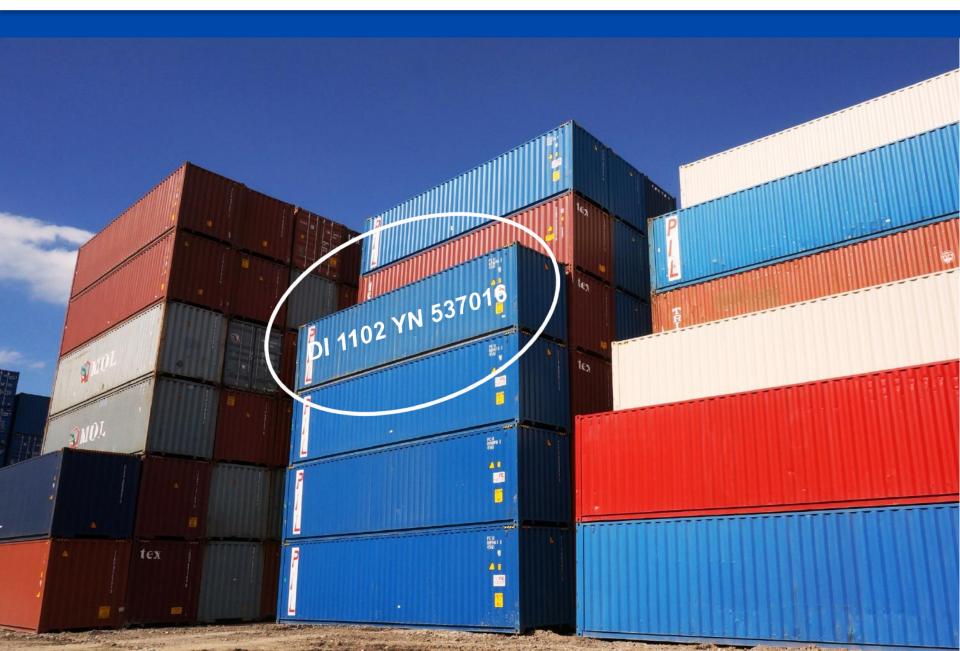
SERIAL PRODUCTION HAS STARTED Some DI 1102's – almost ready for shipment





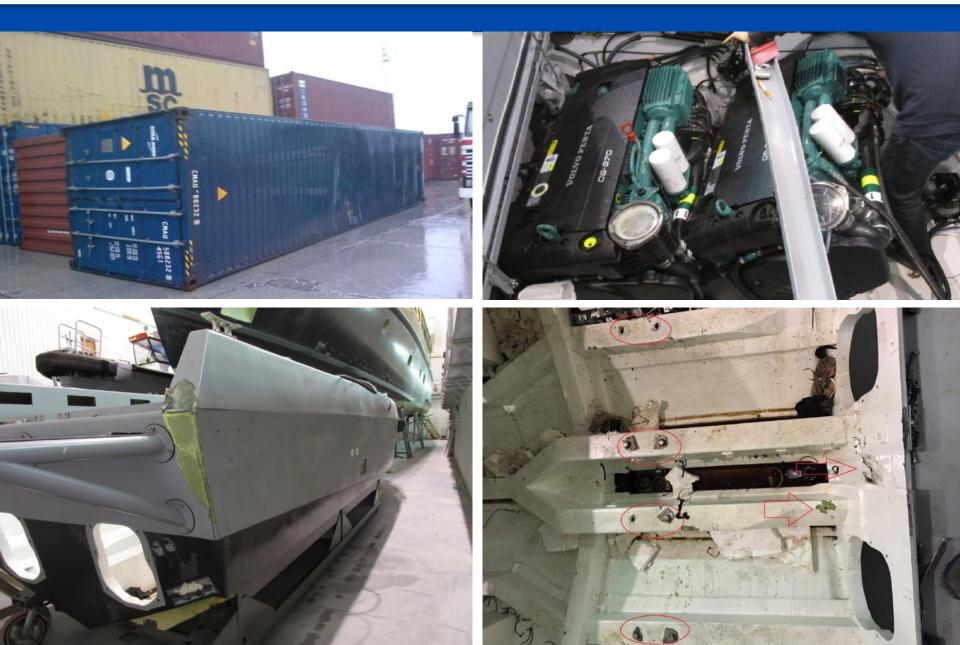
SHIPMENT Drop test with a hard landing



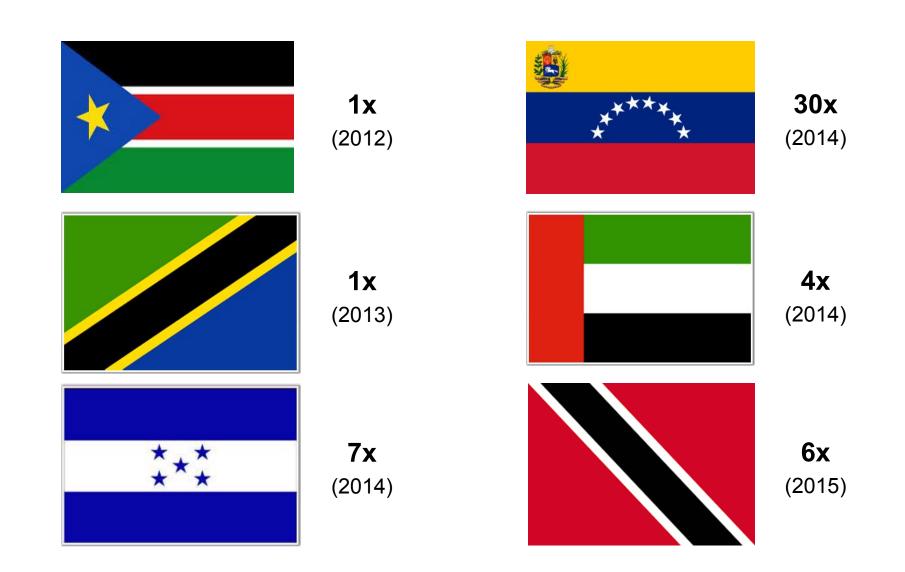


DROP TEST With a hard landing



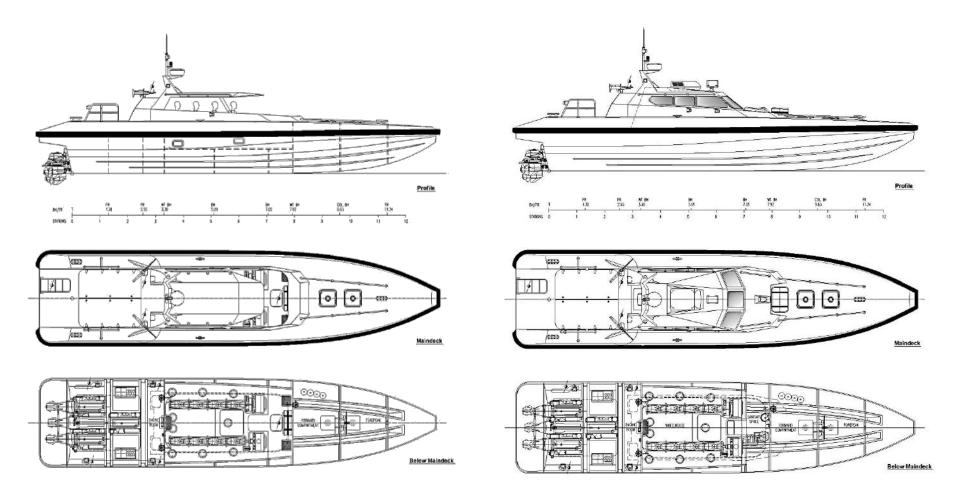






DI 1503 DEVELOPMENT Composites, triple engine





3x Volvo D6 + DPR: 53 kts3x Marine Diesel + Konrad: 60+ kts



HighSpeedBoat BuildingOperations



Damen 2015

