

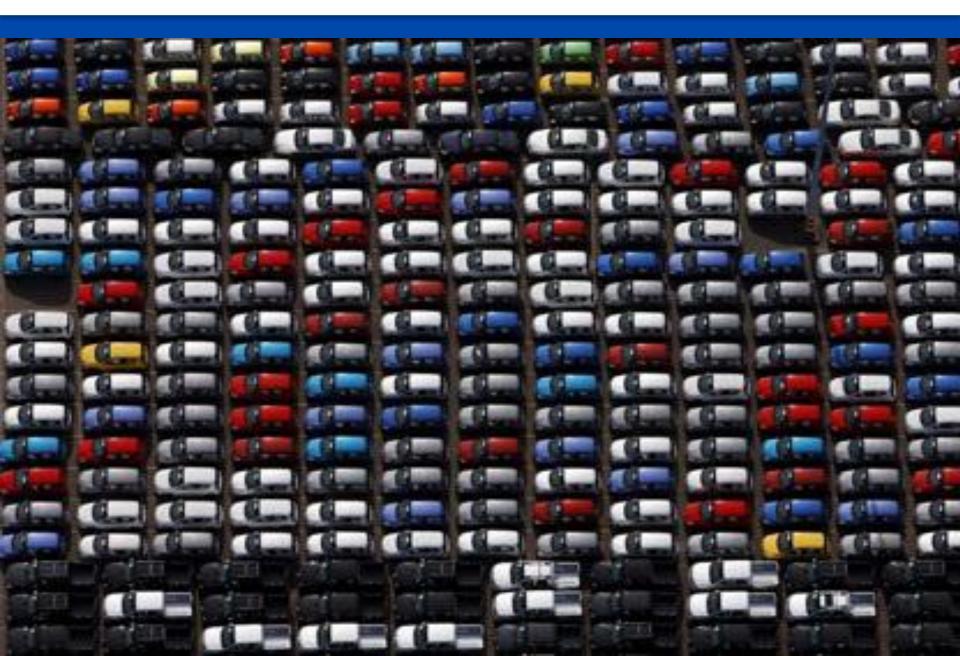




- Damen philosophy
- Interceptor history of Damen
- Composites design knowledge
- Composites production

#### **DAMEN PHILOSOPHY**





#### **DAMEN PHILOSOPHY**



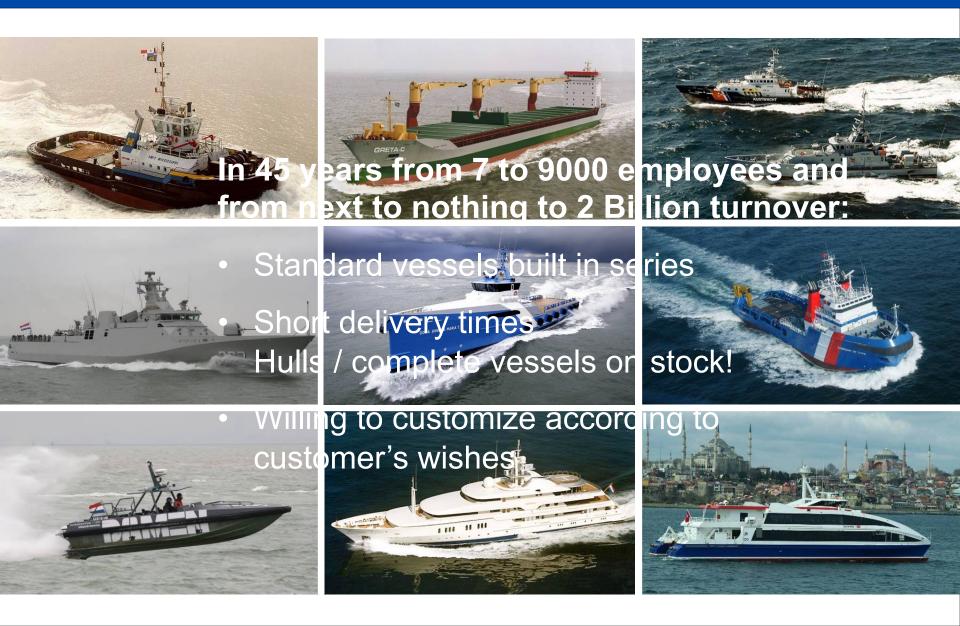
## **Civil Shipbuilding**

### **Naval Shipbuilding**









#### HIGH SPEED CRAFT Standard Series



**Stan Tender series** Multi purpose: Pilots, survey, ports 12 -23 m, 18-25 kts

**Stan Pilot series** Pilotage (dedicated) 15-22 m, 25-32 kts

**Interceptor series** Ultra high-speed patrol (60 kts) 11-26 m, 50-60 kts

**SAR series** Search & Rescue (lifeboats) 19m, 34 kts

**Fast Crew Supplier series** 

Personnel + equipment transport 12-67 m, 24-35 kts

**Stan Patrol series** River-, harbour- and coastal patrol 12-60 m, 22-35 kts





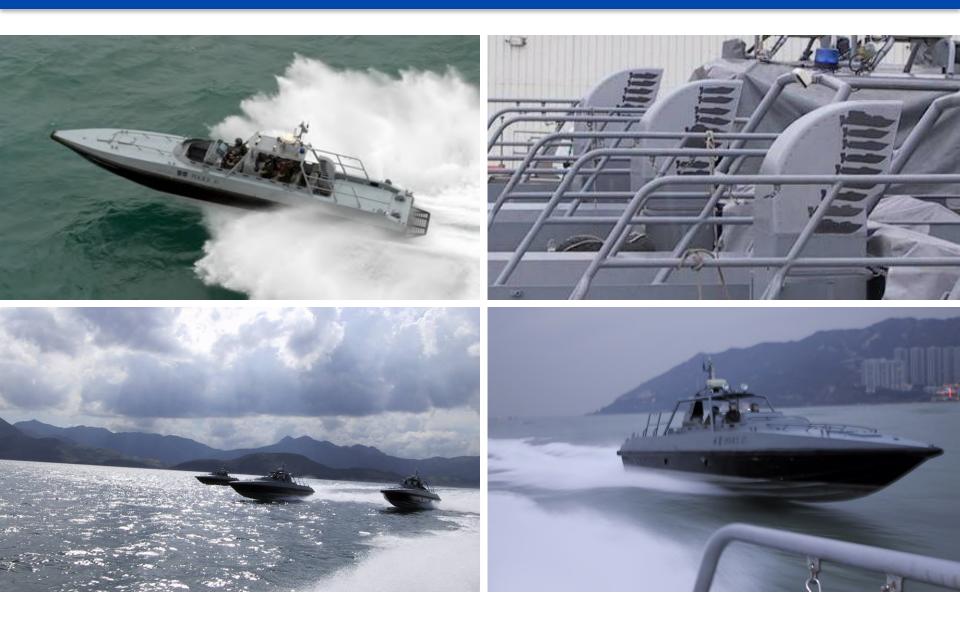




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#### **DAMEN INTERCEPTOR HISTORY** 5x HK Police Force (ASTF) - 1998





#### **DAMEN INTERCEPTOR HISTORY** 5x HK Police Force (ASTF) - 1998 - initially no great success!





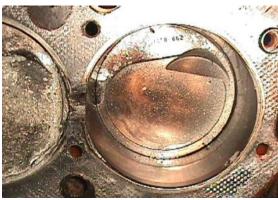














#### **DAMEN INTERCEPTOR HISTORY** After replacing propulsion installation: successful, still four in service





#### **2003: FRESH START** Plan to step back into the Interceptor world





#### **2005-2008: FIRST OF SERIES DEVELOPMENT** Designing / Engineering / Mock ups / Building / Trials (Malaysia)





### 2008-2010: FIRST SHAKEDOWN TRIP

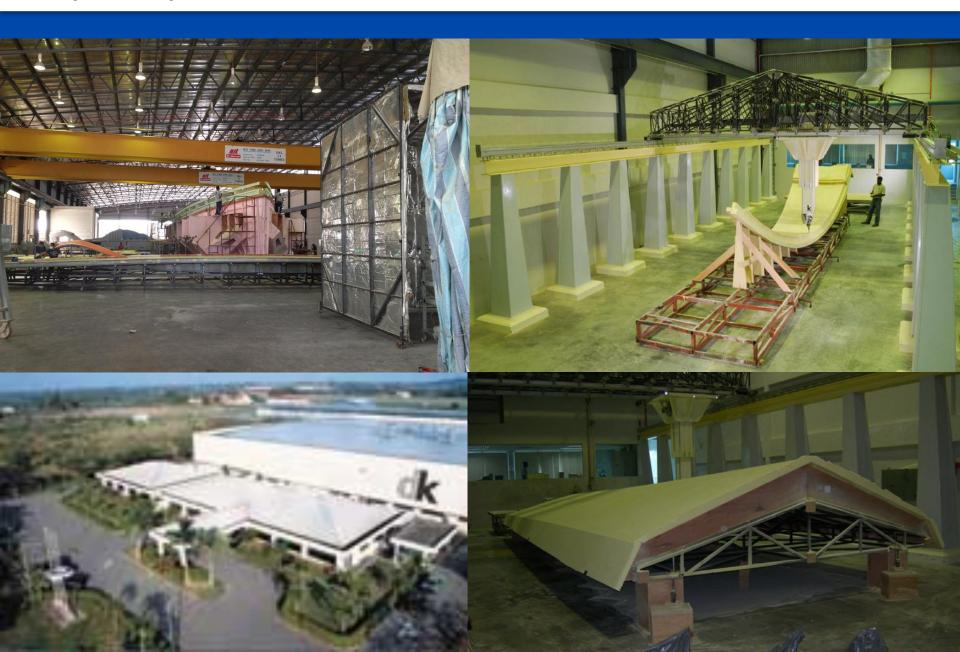
#### Followed by many more: Would you please break the boat for us....?



DAMEN

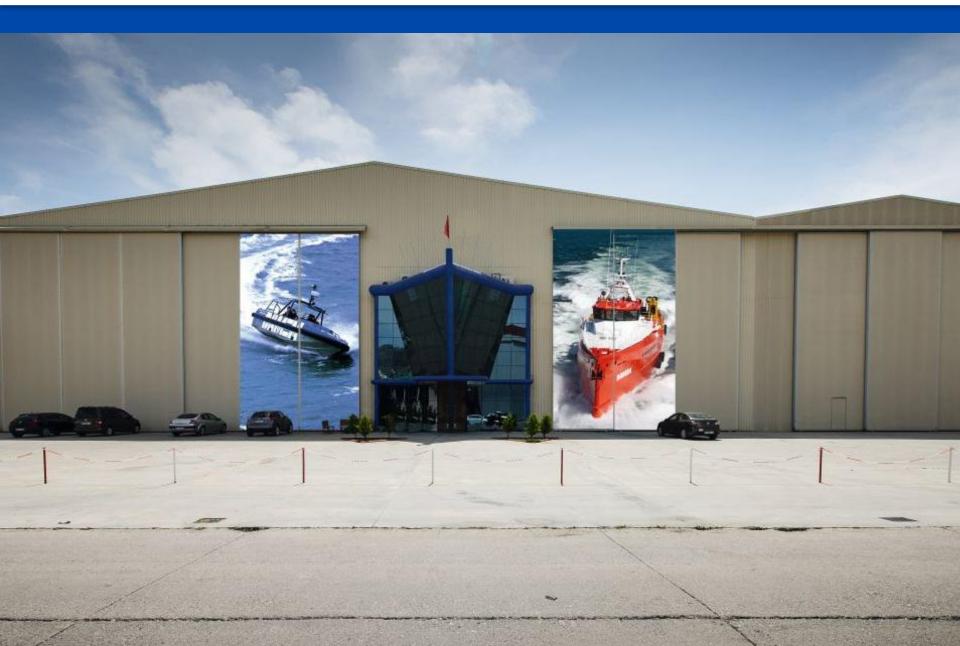
#### **DI 1102 PRODUCTION** Initially in Malaysia





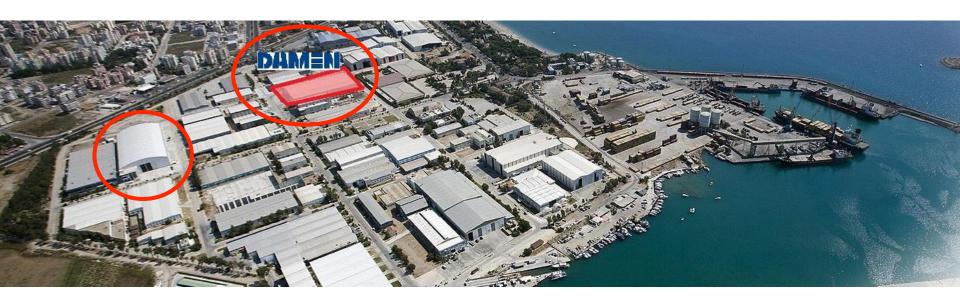
#### **SINCE JULY 2013: DAMEN SHIPYARDS ANTALYA** Fully climatized composites yard in the Freezone











- High quality people available (women for fiber laying, men for the rest)
- Turkish people are proud (and nice)
- Low wages
- Freezone
- No punishment to be

#### WHERE TO GET THE KNOWLEDGE? "Design for production" in composites is the winner



DAMEN

#### **PILOT PROJECT** Replacement of the dated Fast Crew Supplier 1605

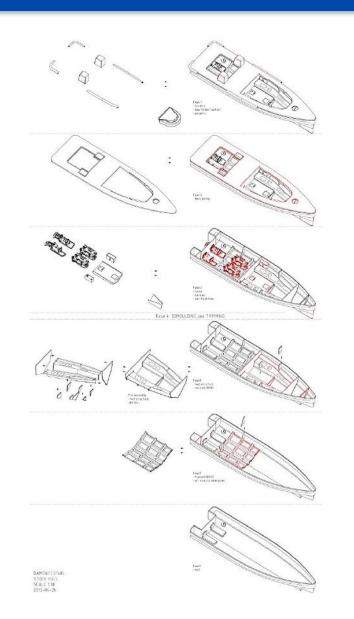


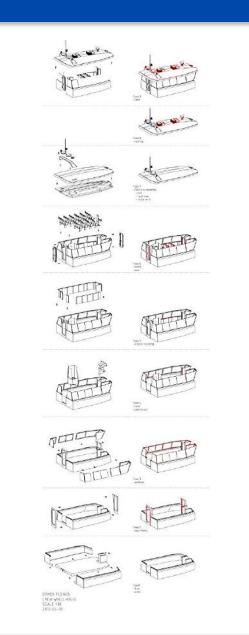
**Requirements for successor:** 

- Modern hull shape
- 10% lighter
- 10% lower cost price
- Absolutely a tough workboat!

#### FCS / SPa / SPi 1605 Building strategy







#### FCS / SPa / SPi 1605 Building process

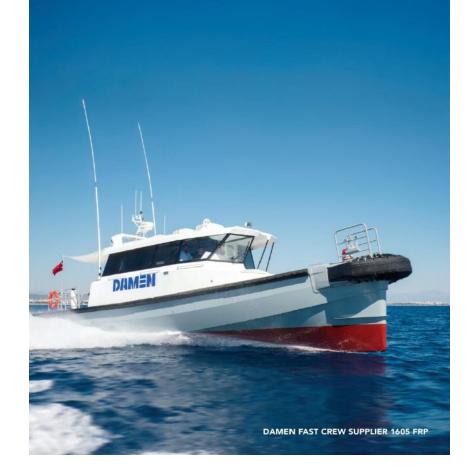




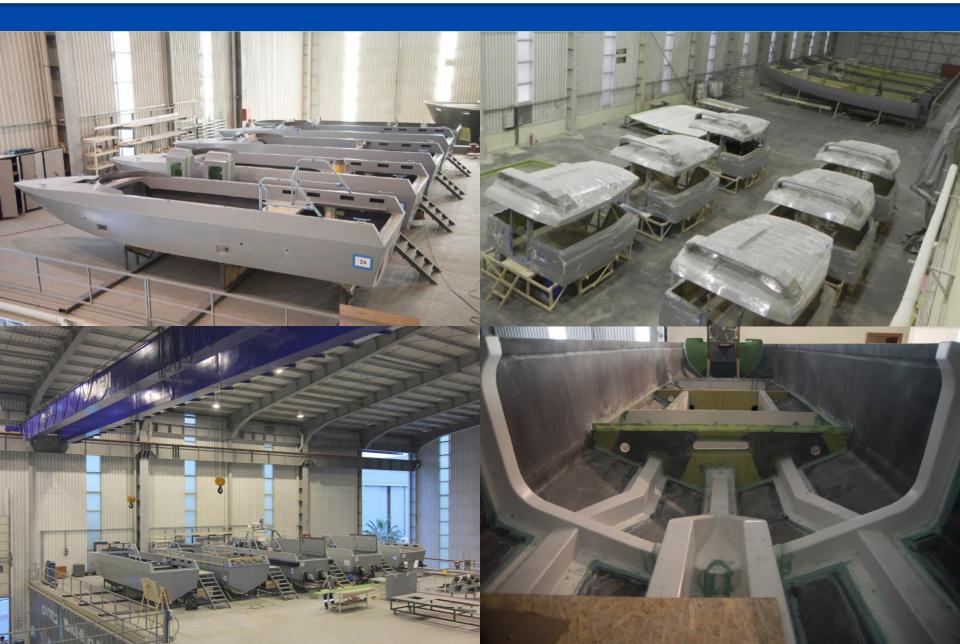


# SIGNIFICANT SMALL SHIPS OF 2014

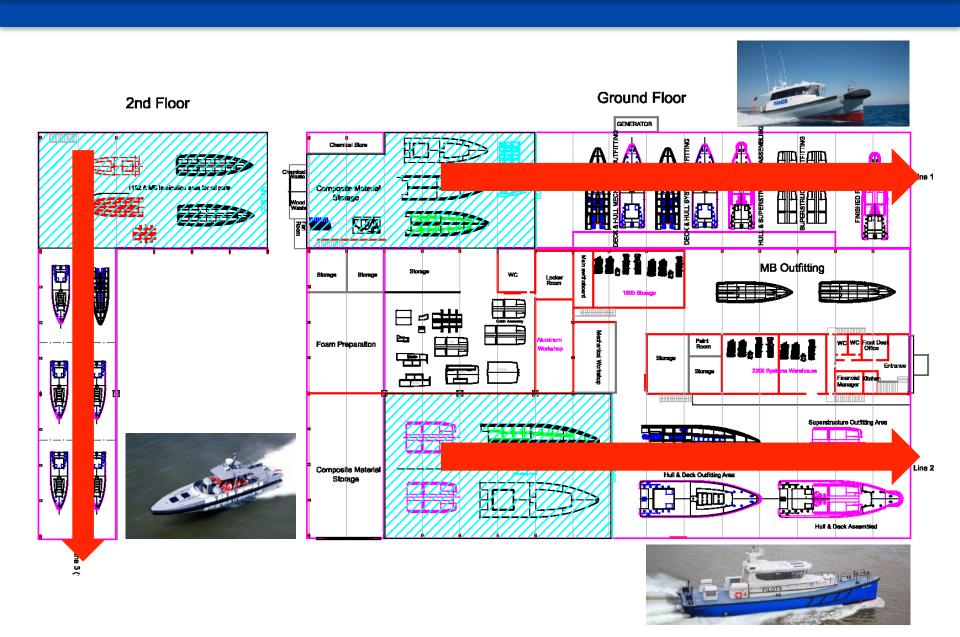
A PUBLICATION OF THE ROYAL INSTITUTION OF NAVAL ARCHITECTS www.rina.org.uk/sigsmallships



# SERIAL PRODUCTION HAS STARTED Three production lines: DI 1102, FCS/SPa/SPi 1605 and SPa/SPi 2205

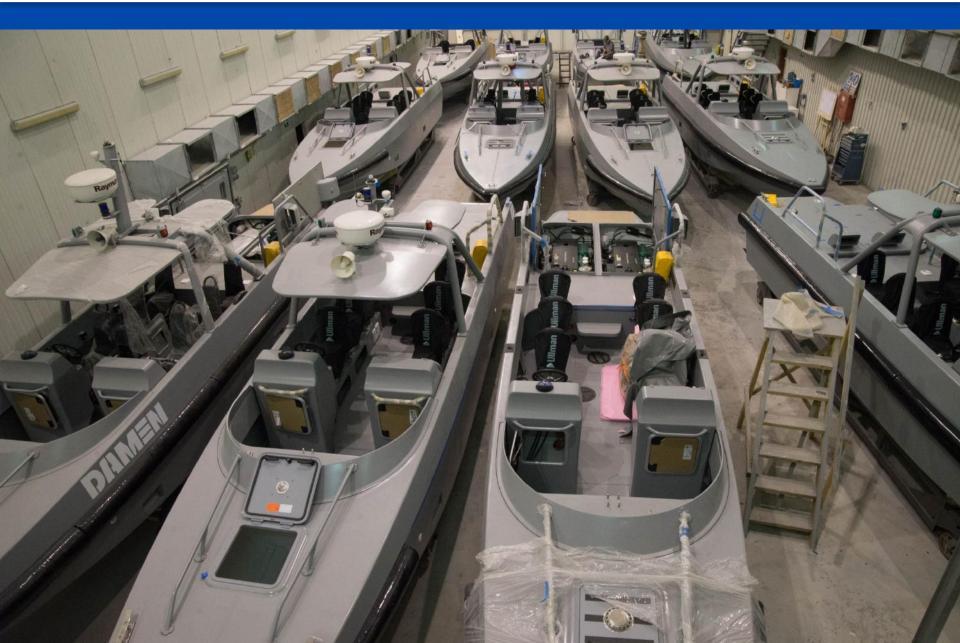


# SERIAL PRODUCTION HAS STARTED Three production lines: DI 1102, FCS/SPa/SPi 1605 and SPa/SPi 2205



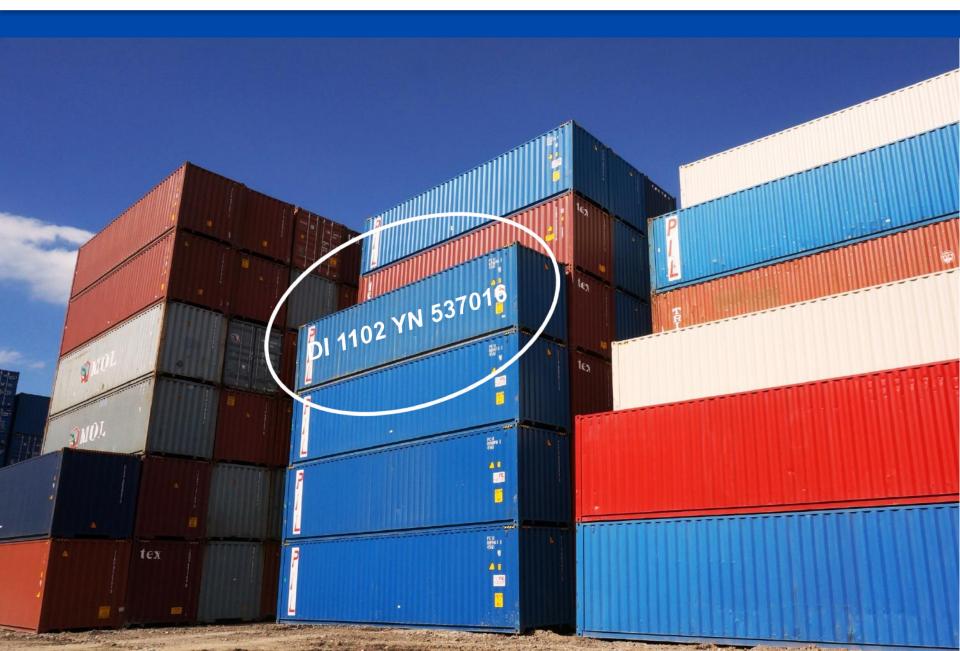
#### **SERIAL PRODUCTION HAS STARTED** Some DI 1102's – almost ready for shipment





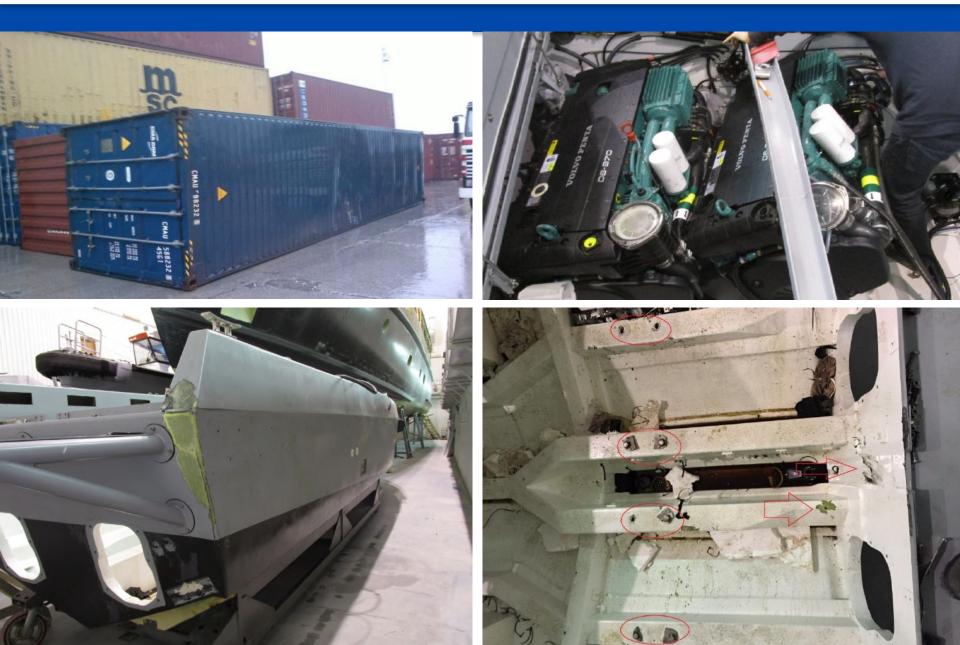
#### **SHIPMENT** Drop test with a hard landing



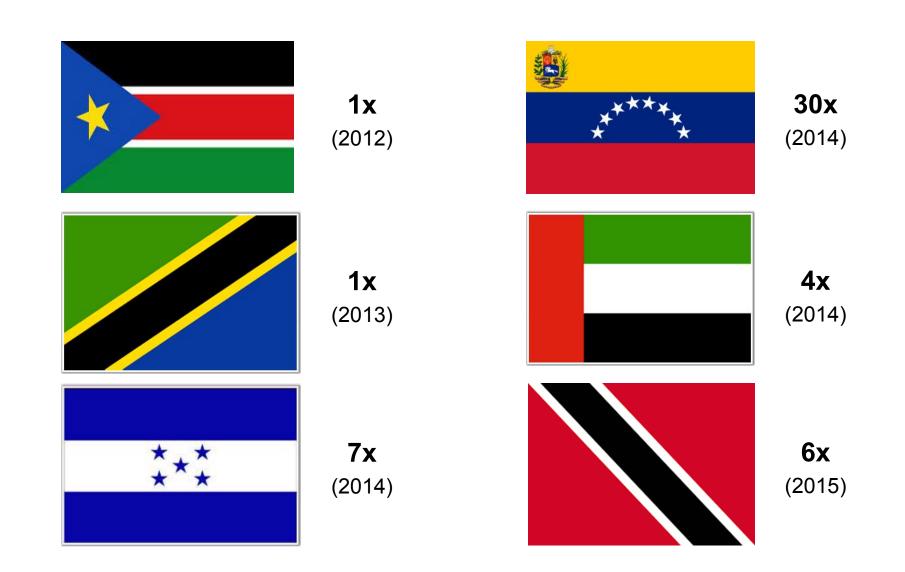


#### **DROP TEST** With a hard landing



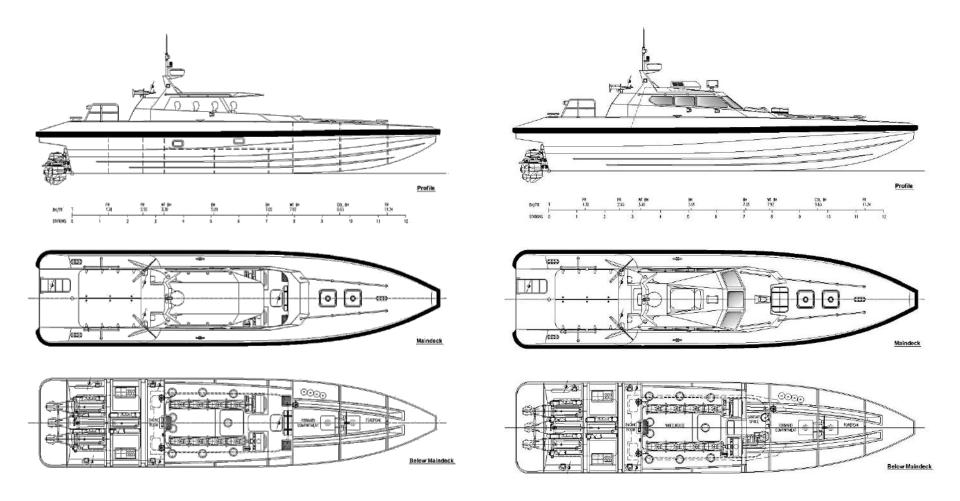






#### **DI 1503 DEVELOPMENT** Composites, triple engine





3x Volvo D6 + DPR: 53 kts3x Marine Diesel + Konrad: 60+ kts



#### HighSpeedBoat BuildingOperations



Damen 2015

